



Model 6500

The powder flow control knob is hard to adjust.

Check to see that powder is not leaking into any mechanism. Disassemble and clean powder from parts. Check parts for wear and replace as required.

The door will not open when the unit is turned off and the indicator is RED.

Your powder chamber is not depressurized due to a clogged bleed filter. Disconnect your air supply hose. The unit will bleed through the pinch valve. The door can then be opened and filter can be cleaned or replaced.

The door will not open when unit is turned off and the indicator is BLACK.

Your interlock cylinder is jammed in the lock position. Disconnect the air supply hose. Remove the control panel carefully. Check the interlock cylinder. Repair or replace if necessary.

With the power switch turned on the indicator light does not turn red.

There are four possible causes to this problem:

1. Check your air supply. You may not have air coming into your machine.
2. You have a defective indicator. It must be replaced. This part is under warranty for five years from the date of purchase by Airbrasive® Jet Technologies.
3. You have a defective on-off switch. It must be replaced. This part is under warranty for five years from the date of purchase by Airbrasive® Jet Technologies.
4. The hose leading to your indicator is disconnected or defective. Inspect and replace if necessary.