



Model HME

I am finding traces of powder at the pinch valve.

It is likely that you have a ruptured pinch tube. Inspect and replace.

I have air flow at the nozzle tip when the Continuous Powder Flow/Foot Switch Activated switch is in the foot switch position and foot switch is NOT actuated.

There are two causes of this problem.

1. You may have a shorted foot switch. Check the foot switch and replace if necessary.
2. You are losing air supply between the pinch solenoid regulator and the pinch valve solenoid. Remove the hose from the bottom of pinch valve and check for air flow. If there is no air flow, try to adjust the pinch solenoid regulator. If there is air flow, remove and check the pinch valve assembly.

The powder spraying from the nozzle is losing definition.

You have a worn nozzle tip. Inspect and replace the nozzle tip.