



## Model H

**With the system power on/off switch in the "ON" position, the switch does not light up.**  
There are three possible causes of this problem.

1. Your back panel fuse may be blown. Replace the fuse.
2. Your on/off switch may be burned out. Replace the switch.
3. You are not getting input power to your machine. Check the external input power.

**I do not have airflow at the nozzle even though the unit is on, the foot switch is actuated and the pressure gauge is showing pressure.**  
There are two possible causes of this problem.

1. Your nozzle tip is clogged. Clean your nozzle tip.
2. You may have an inoperative pinch valve solenoid. Check solenoid operation. Replace if necessary.

**There isn't any powder flowing from the mixing chamber even though air is flowing through the machine.**

Check the orifice plate in the mixing chamber. It is most likely clogged. Remove, disassemble and clean. We also suggest that you inspect your powder supply for moisture contamination which can cause the powder to clump and clog.